



## Product Specification Sheet

**LifeCAST Gypsum Cement** is a white, fine grained casting material ideal for most LifeCasting jobs.

LifeCAST is nearly 10 times as hard as Plaster of Paris when it sets so your sculptures can last of generations. The smooth, white and dense surface of the casting accepts a variety of finishes very well.

LifeCAST can be mixed thin for pouring into hand molds or thick for applying to the insides of face molds and torso molds. It has a working time of approximately 15 minutes and an initial set time of 1 hour , reaching full strength in 48 hours.

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|--|------------------------------|
| <b>LifeCAST Gypsum Cement</b>              |                              |
| Thin mix for pouring- 2.3:1 (powder/water) | Final set strength- 7000 psi |
| Thick mix for layup- 3.2:1 (powder/water)  | Final set strength- 9000 psi |

LifeCAST is available in 2, 5 and 10 pound boxes. Larger sizes are available upon request.